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Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D3294-1
Job Sheet 192236-A



Part No: D3294-1

Job Qty: 4 pcs

Part Name: Bracket For Interior Window For -115



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D IPP A 04.08.24 New issue KJ/JLM IPP Rev:B Now On Waterjet 07-03-26 JLM IPP Rev:C 08-07-16 Redesign part DD verified by:EC IPP Rev:D 08-10-06 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Dart Aerospace Ltd.
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Container No: S195764

Part: D3294-1

Job No: 192236-A

Serial No/Batch: S194781

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/04/19

Job Routing						
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time
160	QC 7	4 pcs	6/3/19	6/3/19	0.00 0.00	QC 7 - 30
170	Small Fab - 2 - B4B	4 pcs	6/3/19	6/3/19	0.00 0.63	Small Fab - 4 - B4B
180	QC 5	4 pcs	6/3/19	6/3/19	0.00 0.00	QC5
190	Powdercoat - 4 Black Sand - B4B	4 pcs	6/3/19	6/3/19	0.00 0.18	Powdercoat - 1 - B4B
200	QC 3	4 pcs	6/3/19	6/3/19	0.00 0.00	QC 3 - 40
210	Packaging 3-1 - Stock - B4B	4 pcs	6/3/19	6/3/19	0.00 0.00	Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 20 - B4B
						Packaging 3 - 23 - B4B
						Packaging 3 - 24 - B4B
						Packaging 3 - 25 - B4B
						Packaging 3 - 26 - B4B
						Packaging 3 - 27 - B4B
						Packaging 3 - 28 - B4B
						Packaging 3 - 29 - B4B
						Packaging 3 - 30 - B4B
						Packaging 3 - 31 - B4B
						Packaging 3 - 32 - B4B
						Packaging 3 - 33 - B4B
						Packaging 3 - 34 - B4B
						Packaging 3 - 35 - B4B
220	QC 21 - SA	4 pcs	6/3/19	6/3/19	0.00 0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53

Part Op 160 - (QC7-Inspect Chemical Conversion Coat)
 Descriptions: 170 - 1-Install D3294-5 doubler to D3294-3 bracket with rivets as per dwg. D3294
 180 - QC5- Inspect part completeness to step on W/O
 190 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) Start Time: 11:20 Oven Temperature: 300° Finish Time: 11:50
 200 - (QC3- Inspect Part Finish)
 210 - (Identify as per dwg & Stock Location: _____)
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3294-5	Doubler	4 pcs (1 ea)	170-Small Fab - 2 - B4B	5134074-2
MS20470AD4-5	Rivet, Universal Head	60 Ea (15 ea)	170-Small Fab - 2 - B4B	8049829-1

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
170-Small Fab - 2 - B4B	D3294-5	4	24	0
	MS20470AD4-5	60	1,256	0

Part Specifications	
Specifications could not be found.	

Plex 7/4/19 10:22 AM dart.leroux.jason



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D3294-1
Job Sheet 192236



Part No: D3294-1

Job Qty: *1 ea*

Part Name: Bracket For Interior Window For -115



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: *June 3* 4/18/19

Created By: Marie Lajeunesse

Type: *SOLD* *stock*

Description:

Note: DWG REV D IPP A 04.08.24 New issue KJ/JLM IPP Rev:B Now On Waterjet 07-03-26 JLM IPP Rev:C 08-07-16 Redesign part DD verified by:EC IPP Rev:D 08-10-06 revB as per dwg DD verified by:EC

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Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	4/18/19	4/18/19	0.00	3.21	Waterjet - Flow		JRB 6/26/19
110	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC2 Waterjet-1		JRB 6/28/19
120	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC8-2		JUL 0 2 2019
130	Brake NC	10 pcs	4/18/19	4/18/19	0.08	1.38	Brake NC 1		9-89
140	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC5		40
150	HandFinish	10 pcs	4/18/19	4/18/19	0.00	0.76	HandFinish1		JUL 0 3 2019
160	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC7-2		JUL 0 4 2019
170	Small Fab	10 pcs	4/18/19	4/18/19	0.00	1.57	Small Fab-3		JUL 0 4 2019
180	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC5		
190	Powdercoat	10 pcs	4/18/19	4/18/19	0.00	0.44	Powdercoat4		
200	QC	10 pcs	4/18/19	4/18/19	0.00	0.00	QC3		
210	Packaging	10 pcs	4/18/19	4/18/19	0.00	0.00	Packaging3-1		
220	QC21-SA	10 Ea	4/18/19	4/18/19	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3294 CUT File D3294-3 Dwg Rev: D Prog Rev: D *grain direction on a 45 deg as Descriptions: per dwg** 2-Deburr if necessary

130 - 1-Deburr if necessary 2-Bend as per Dwg D3294 (Ensure angle is correct)

170 - 1-Install D3294-5 doubler to D3294-3 bracket with rivets as per dwg. D3294

190 - Start Time: _____ Oven Temperature: _____ Finish Time: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	18 sf (1.8 ea)	100-Waterjet - Flow - 1	5153358
D3294-5	Doubler	10 pcs (1 ea)	170-Small Fab	
MS20470AD4-5	Rivet, Universal Head	150 Ea (15 ea)	170-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M2024T3S.080	18	55	0
170-Small Fab	D3294-5	10	4	0
	MS20470AD4-5	150	1,844	0